



# QPHY-USB USB Serial Data Operator's Manual

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# **QPHY-USB Software Option**

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# INTRODUCTION

QPHY-USB is an automated test package that performs all the required tests from the USB-IF for physical layer compliance of USB2.0 hosts, hubs, and devices. The package contains software that runs within the LeCroy WavePro 7000A series, WaveMaster, SDA, WaveRunner 6000A or WaveRunner Xi series of X-Stream digitizing oscilloscopes, and an optional pair of test fixtures for coupling into the electrical USB signals.

The QPHY-USB option gives the user the ability to both automate compliance testing and debug devices, hosts and hubs. Users may be specifically interested in the following capabilities:

- Users interested in compliance testing should begin by using QualiPHY.
- Users interested in debugging circuits, should begin by using the oscilloscope's embedded test tools.
- Users that begin by using QualiPHY may detect failures on their device, and then have the option of switching to the oscilloscope's embedded test tools.

This manual covers the use of both QualiPHY (compliance testing) and the oscilloscope's embedded test tools (debugging).

The software and fixture combine to perform the following measurements for USB2.0 hosts, hubs, and devices.

#### **Device tests**

- HS Upstream Signal Quality
  - o Far-end for tethered hubs
  - Near-end for un-tethered hubs
- HS Packet Parameters
- HS Chirp Timing
- HS Suspend / Resume / Reset
- HS Upstream J and K Voltages
- HS Upstream Receiver Sensitivity
- FS Upstream Signal Quality
- LS Upstream Signal Quality
- Inrush current
- Back-Voltage

### **Host tests**

- HS Downstream Signal Quality
- HS Downstream Packet Parameters
- HS Downstream Chirp Timing
- HS Downstream Suspend / Resume / Reset
- HS Downstream Disconnect
- HS Downstream J and K Voltages
- FS Downstream Signal Quality
- LS Downstream Signal Quality
- Drop
- Droop

#### **Hub tests**

- HS Signal Quality (Upstream/Downstream)
- HS Upstream Packet Parameters
- HS Upstream Chirp Timing
- HS Upstream Suspend / Resume / Reset
- HS Disconnect
- HS J and K Voltages (Upstream/Downstream)
- HS Upstream Repeater
- HS Downstream Repeater
- HS Upstream Receiver Sensitivity
- FS Signal Quality (Upstream/Downstream)
- LS Signal Quality (Upstream/Downstream)
- Inrush current
- Drop
- Droop
- Back-Voltage

In the previous tests, the J and K Voltages tests are performed with the use of a digital voltmeter. This test is performed for Hosts, Devices, and Hubs.



# **Equipment list**

USB testing requires a number of probes and additional USB devices. The High-Speed receiver sensitivity test requires a digital pattern generator. The following equipment is required for High-Speed, Full-Speed, and Low-Speed USB testing:

High-Speed / Full-Speed / Low-Speed Tests	Full-Speed / Low-Speed Tests
SDA (Serial Data Analyzer) Series	WavePro 7100A, 7000A
DDA (Disk Drive Analyzer) Series	WaveRunner 104Xi, 64Xi, 44Xi
WaveMaster Series (3 GHz bandwidth or higher)	WaveRunner 6100A, 6050A
WavePro 7300A, 7200A	
WaveRunner 204Xi	
WaveRunner 6200A	

- USB test fixture (LeCroy TF-USB-B)
- 2 GHz or higher bandwidth active differential probe (LeCroy D600ST-SP)
  - With WL600 WaveLink ProLink Probe Body for WaveMaster and SDA oscilloscopes or WL300 WaveLink ProBus Probe Body for all other oscilloscopes
  - A second differential probe is required for Hub testing
- 2 GHz (or higher) active probe (LeCroy HFP2500, 2 ea.)
- 1.5 GHz (or lower) active probe (HFP1500) or passive probe (PP006A or equivalent)
- 30A or lower Current probe (LeCroy CP030) + adapter (AP-1M) for WM/SDA oscilloscopes
- Certified High-Speed USB hub (self-powered, 4 ea.)
- Self-powered Full-Speed hub
- 5 meter USB cables (6 ea.)
- 1 meter USB cables (up to 12, depending on hub under test)
- Low-Speed trigger device (e.g. USB mouse)
- Full-Speed (or High-Speed) trigger device (e.g. USB memory stick or web camera)
- Multimeter (Keithley 2000 multimeter or equivalent)
- USB host system

#### **USB Test Fixture**

The USB test fixture (TF-USB-B) is required to perform compliance tests. The fixture consists of several sections designed to allow connection to the electrical signal under test. Each section is marked on the fixture, and the ports on each section are also labeled. The section and port(s) to use for a given test are called out in the procedure on the instrument display and in this manual.

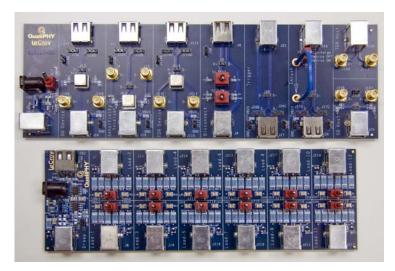


Figure 1. USB 2.0 Test Fixture (Part Number TF-USB-B)

The TF-USB-B package is delivered in a black plastic case with a foam insert.

# TF-USB-B Standard supplied items

- 1 x safety sheet (# 915235-00)
- 1 x TF active section (# 915189-00)
- 1 x TF loads section (# 915190-00)
- 1 x USB cable (to power the Test Fixture)
- 2 x 50 Ω terminator
- 2 x SMA cables
- 2 x BNC-to-SMA adapter
- 1 x MultiWrench
- 5 x 6" USB cable A-male to B-male
- 1 x USB adapter A-male to mini-B male
- 1 x USB adapter A-male to micro-B male





Figure 2. TF-USB-B package

The fixture requires a 5 V power supply for operation. The fixture can be supplied from either a DC adapter or USB port and is selectable from a jumper on the fixture. When the jumper is placed over pins 2 and 3, the power is supplied from the USB port (default setting); when placed over pins 1 and 2, the power is supplied from the DC adapter. The following figure shows the jumper set so the board receives power from the USB port.

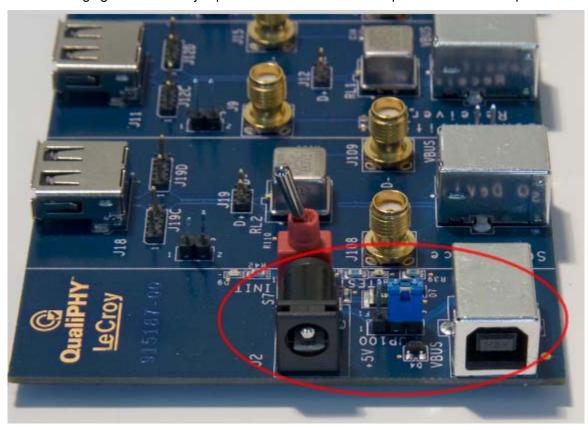


Figure 3. TF-USB-B Showing Power Supply Selection Jumper

The USB test fixture has square pins that provide connection points for differential and single-ended probes. The pins are connected to the "+" and "-" signal lines and a pair of ground pins are also provided.

Note: Use probes as indicated. All unnecessary probes for a given test must be removed.

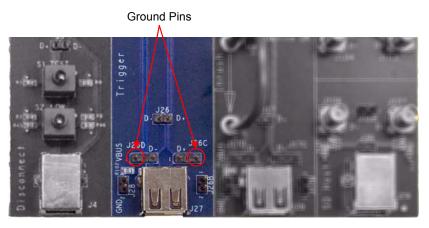


Figure 4. Probe Connection Pins Showing Grounds



### **QualiPHY Compliance Test Platform**

QualiPHY is LeCroy's unique compliance test framework which leads the user through the compliance tests. QualiPHY displays connection diagrams to ensure tests run properly, automates the oscilloscope setup, and generates full compliance reports.

QPHY-USB (DSO option) can be used without QualiPHY if each compliance test is executed manually. However, QualiPHY makes QPHY-USB easy and fast. QualiPHY is designed to use the TF-USB-B test fixture.

The LeCroy QPHY-USB package displays all parameters for each measurement on the instrument screen along with pass/fail indicators and appropriate waveforms. Print the screen by using the oscilloscope hardcopy feature.

The QualiPHY software application automates the test and report generation.

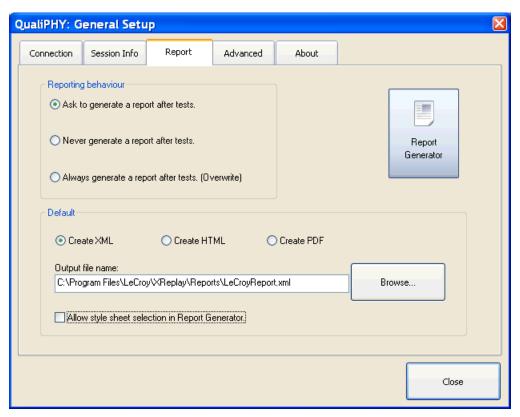


Figure 5. Report menu in QualiPHY General Setup

See the QualiPHY Operator's Manual for more information on how to use the QualiPHY framework.

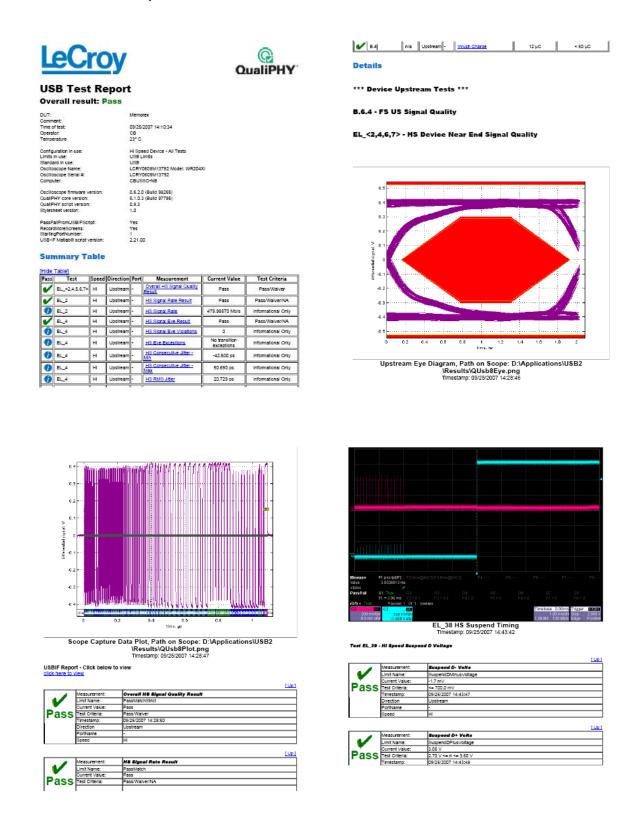


Figure 6. The Test Report includes a summary table with links to the detailed test results



# INSTALLATION

### Oscilloscope Option Key Installation

An option key must be purchased to enable the QPHY-USB option. Call LeCroy Customer Support to place an order and receive the code.

Enter the key and enable the purchased option as follows:

- From the oscilloscope menu select Utilities → Utilities Setup...
- 2. Select the **Options** tab and click the **Add Key** button.
- 3. Enter the **Key Code** using the on-screen keyboard.
- 4. Restart the oscilloscope to activate the option after installation.

# **Typical (Recommended) Configuration**

QualiPHY software can be executed from the oscilloscope or a host computer. The first step is to install QualiPHY. Please refer to the QualiPHY Operator's Manual for installation instructions.

LeCroy recommends running QualiPHY on an oscilloscope equipped with Dual Monitor Display capability (Option DMD-1 for oscilloscopes where this is not standard). This allows the waveform and measurements to be shown on the oscilloscope LCD display while the QualiPHY application and test results are displayed on a second monitor.

By default, the oscilloscope appears as a local host when QualiPHY is executed in the oscilloscope. Follow the steps under **Oscilloscope Selection** (as follows) and check that the IP address is 127.0.0.1.

#### **Remote (Network) Configuration**

It is also possible to install and run QualiPHY on a host computer, controlling the oscilloscope with a Network/LAN Connection.

The oscilloscope must already be configured, and an IP address (fixed or network-assigned) must already be established.

# **Oscilloscope Selection**

Set up the oscilloscope using QualiPHY over a LAN (Local Area Network) by doing the following:

- 1. Make sure the host computer is connected to the same LAN as the oscilloscope. If unsure, contact your system administrator.
- 2. From the oscilloscope menu, select **Utilities** → **Utilities Setup...**
- 3. Select the **Remote** tab.
- 4. Verify the oscilloscope has an IP address and the control is set to TCP/IP.
- 5. Run QualiPHY in the host computer and click the **General Setup** button.
- 6. Select the Connection tab.
- 7. Enter the IP address from step 4 (previous).
- 8. Click the Close button.

QualiPHY is now ready to control the oscilloscope.

QualiPHY tests the oscilloscope connection after clicking the **Start** button. The system prompts you if there is a connection problem. QualiPHY's **Scope Selector** function can also be used to verify the connection. Please refer to the **QualiPHY Operator's Manual** for explanations on how to use Scope Selector and other QualiPHY functions.

# Accessing the QPHY-USB Software using QualiPHY

This topic provides a basic overview of QualiPHY's capabilities. Please refer to the **QualiPHY Operator's Manual** for detailed information.

Access the QPHY-USB software using the following steps:

- 1. Wait for the oscilloscope to start and have its main application running.
- 2. Launch QualiPHY from the **Analysis** menu if installed on the oscilloscope or from the desktop icon if installed on a host computer.
- 3. From the QualiPHY main window (as follows), select **Standard**, then **USB** from the pop-up menu (if not already selected). If you check the **Pause on Failure** box (circled) QualiPHY prompts to retry the measure whenever a test fails.

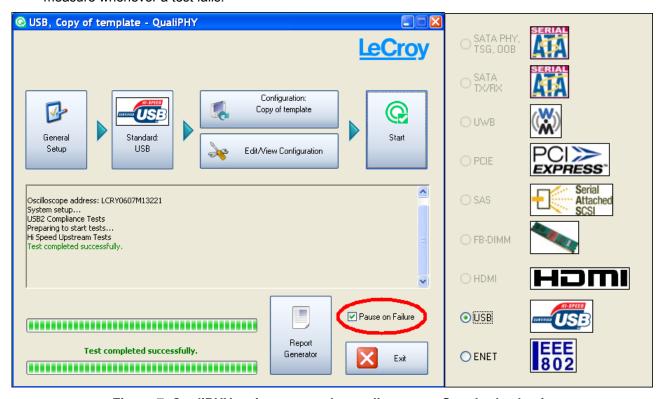


Figure 7. QualiPHY main menu and compliance test Standard selection menu



4. Click the **Configuration** button in the QualiPHY main menu:



5. Select a configuration from the pop-up menu:



Figure 8. QualiPHY configuration selection menu

6. Click Start.



7. Follow the pop-up window prompts.

# **Customizing QualiPHY**

The predefined configurations in the **Configuration** screen cannot be modified. However, you can create your own test configurations by copying one of the standard test configurations and making modifications. A description of the test is also shown in the description field when selected.

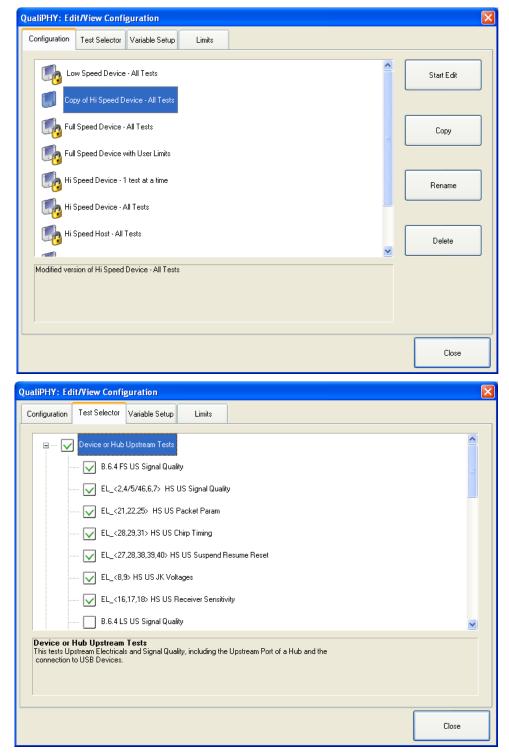
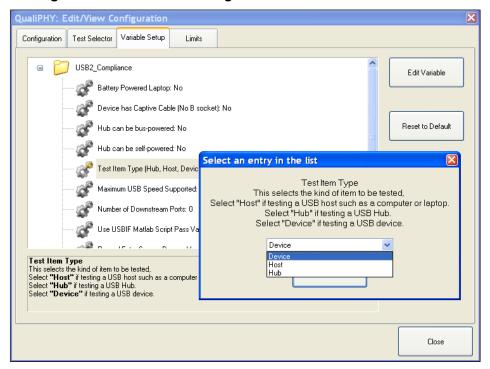


Figure 9. QualiPHY test item selection menu



Once a custom configuration is defined, script variables and the test limits can be changed by using the **Variable Setup** and **Limits Manager** from the **Edit/View Configuration** window.



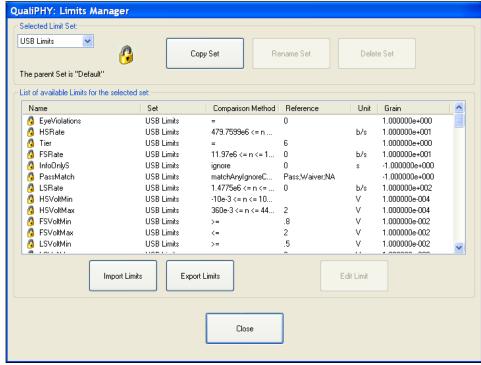


Figure 10. Variable Setup and Limits Manager windows

#### **QPHY-USB Operation**

After pressing **Start** in the QualiPHY menu, the software instructs how to set up the test using pop-up connection diagrams and dialog boxes. QualiPHY also instructs how to properly configure the USB-IF HS Electrical Test Toolkit to change test signal modes (when necessary).



Figure 11. Start button

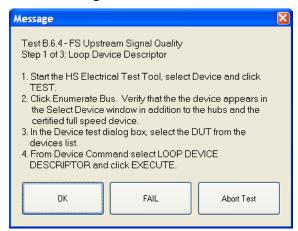


Figure 12. Example of pop-up message box

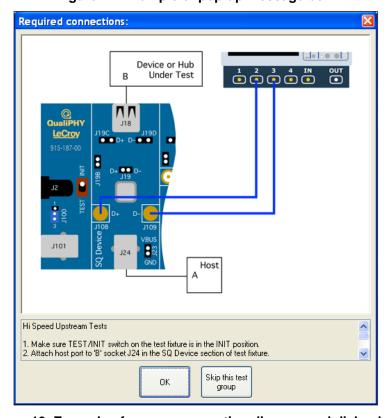


Figure 13. Example of pop-up connection diagram and dialog box



#### **USB-IF Test Scripts**

The test package uses USB-IF written test scripts specifically made to analyze test data acquired by the oscilloscope. These scripts are also released by the USB-IF as a stand-alone program called the USB Electrical Analysis Tool (USBET).

#### **Test Bed Computer**

A host computer with a USB2.0 controller card is required to place the device under test (DUT) into the necessary test modes. This computer must be running Windows 2000 Professional or Windows XP, and have the USB-IF High-Speed Electrical Test Toolkit (USBHSET) installed. The instructions in the LeCroy test package prompt to execute specific functions within the USB High-Speed Electrical Test Toolkit on the host computer for various tests. Best practice is to use an external host computer, separate from the oscilloscope, as the test bed computer.

Both the USBET and the USBHSET can be downloaded from the USB-IF Web site at the following address:

#### http://www.usb.org/developers/tools/

The test package has been validated with version 1.1.0.4 of the USBHSET.

Open the HS Electrical Test Tool as follows: Windows Start Menu → Programs → USB-IF Test Suite → USB HS Electrical Toolkit → HSElectricalTestTool.

The main menu is then shown as follows.

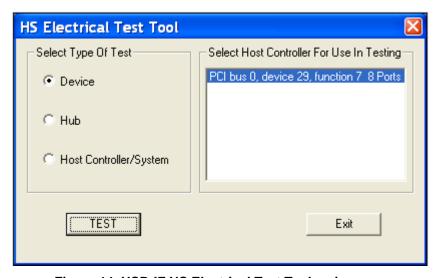


Figure 14. USB-IF HS Electrical Test Tool main menu

**Note:** All USB devices are disabled when the HS Electrical Test Toolkit is started. Functionality is restored upon exiting the Test Tool menu. This means that during this process, a **USB mouse and/or keyboard are disabled**.

If a USB 2.0 host is found, it appears on the list box control. If no host is found either there is no USB 2.0 host or the driver is not functioning correctly.

**Note:** If the USB-IF supplied HS Electrical Test Tool stops working and does not exit normally, open the Device Manager and remove all the USB hosts, devices, and hubs, and then reboot the computer.

#### **MATLAB**

Effective with X-Stream version 4.3.1, the LeCroy USB2.0 test suite requires the installation of the MATLAB Component Runtime even if there is a full installation of the MATLAB software already on the machine. The MATLAB Component Runtime can be downloaded from:

http://www.lecrov.com/goto/MatlabInstaller/

**Note:** MATLAB scripts are used to perform signal quality and inrush tests. If the MATLAB Component Runtime is not properly installed on the oscilloscope the tests requiring these scripts are disabled.

#### **USB Test Wizard**

The LeCroy USB test software (USB2) provides a test wizard which directs users through the compliance test procedure for hosts, hubs, and devices. The USB Test Wizard is activated by selecting USB2 from the Analysis menu of the oscilloscope:



The following wizard dialog page asks for **Mode** and **Test** control setup information, and then guides the user through the test. The **Mode** refers to the type of product being tested: Host, Hub or Device. Tests must be followed step by step. Following the instructions closely guarantees the correct operation of the test. Once a test is selected from the **Test** field, the instruction resets to Step 1.

- Use the **Next** button to proceed to the next step.
- Use the Back button to return to the previous step.
- Use the **Reset** button to start the selected test over again from Step 1.

In the Result File Name field, the directory in which the result file is stored can be changed by using the Browse button. The default directory is D:\Applications\USB2\Results\.

A Probe selection must be made to perform certain tests. Select the measurement method in the **Probe** field between **Differential** (to use a differential probe) and **2 Cables** (to use 2 SMA cables). The 2 Cables method should be used for measuring signal quality with the TF-USB-B fixture (please refer to the Deskewing topic of this manual for more details). The Differential probe method is to support old fixtures that do not have SMA connectors. Some tests do not offer a probe selection and must use a differential probe. For those tests which use the **Signal Quality** sections of the test fixture with a differential probe the SMA connectors must be terminated.

Step 1 - Hooking up the USB device, host, and cables to the USB test fixture:

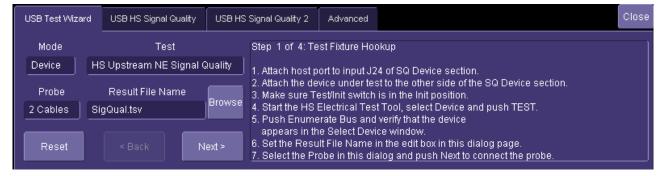


Figure 15. Device test High-Speed Upstream near End Signal Quality



The following image shows a USB device (camera) connected to the SQ Device section of the test fixture (left), while the host cable is connected to input J24 (right).

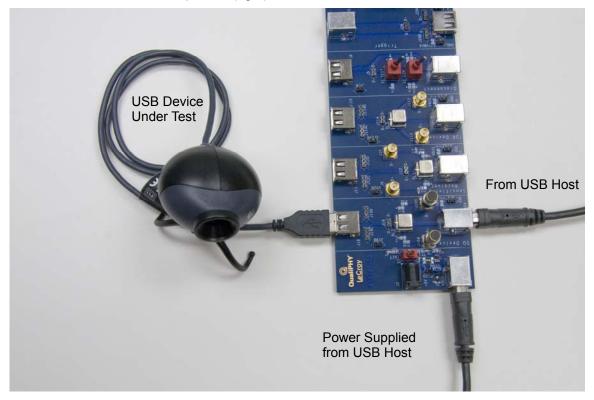


Figure 16. USB camera connected to the Signal Quality section

Step 2 - Connects the 2 SMA cables between the oscilloscope and the test fixture:

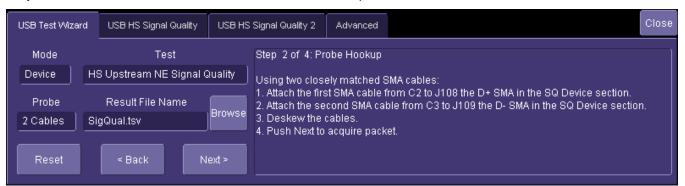


Figure 17. Step 2 of 4: Probe Hookup

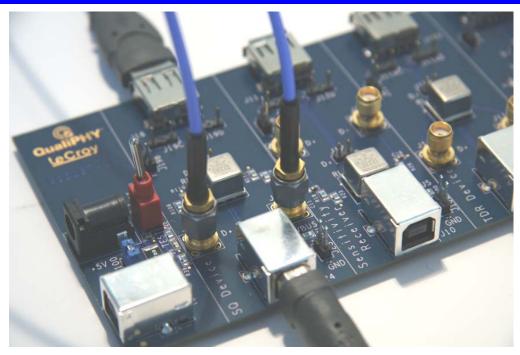


Figure 18. Two SMA Cables Connected to the Test Fixture

Some of the tests require a differential probe connected to the test fixture. The following image shows a typical differential probe hookup.

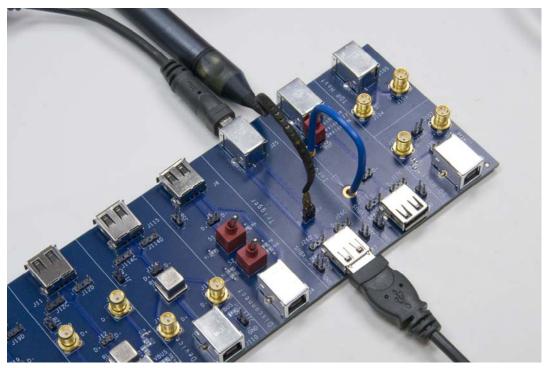


Figure 19. D600ST-SP Connected to the Test Fixture



Some of the tests require an active single-ended probe hookup. The following image shows a typical single-ended probe hookup.

Note: Make sure the lower tip socket of the probe is connected to the ground pin of the test fixture.

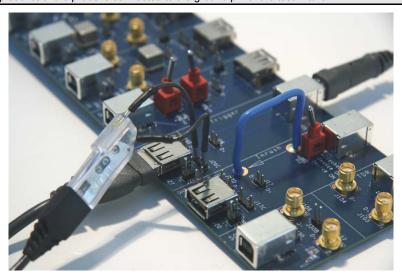


Figure 20. Single-ended Probe Connection Example

Step 3 - Sets up the HS Electrical Test Tool that generates the test signal:

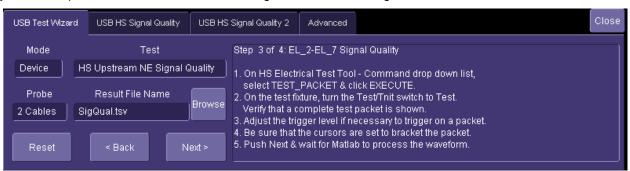


Figure 21. Step 3 of 4: EL\_2-EL\_7 Signal Quality

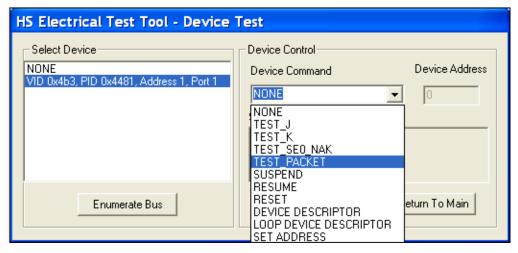


Figure 22. HS Electrical Test Tool Setup for Device High-Speed Signal Quality

### **HIGH-SPEED SIGNAL QUALITY**

# Host and Hub Downstream High-Speed Signal Quality

- Select Host or Hub in the Mode control and HS Downstream Signal Quality in the Test control of the USB Test Wizard.
- 2. Follow the instructions on the right side of the menu. The port under test is connected to the **SQ Host** section of the Test Fixture shown as follows.
- The SMA cables are attached to the SMA connectors in this section of the fixture.

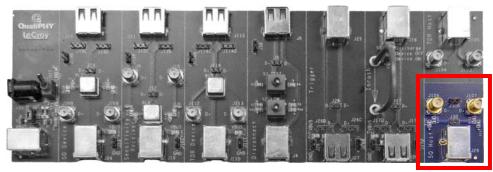


Figure 23. Signal Quality Host Section

The captured waveform should appear as follows. Cursors (dashed vertical lines in the image) must be placed on either side of the packet as shown. Use the **Cursors** knobs on the oscilloscope's front panel to adjust the position of the cursors if necessary. The waveform between the cursors is processed by the USB-IF signal quality test script to obtain an eye pattern and jitter measurements.



Figure 24. Host High-Speed Downstream Signal Quality Analysis



# **Device and Hub Upstream High-Speed Signal Quality**

Select the appropriate mode (device or hub) and test (HS Upstream Signal Quality) in the USB test wizard. The device or hub upstream port is connected to the host computer through the SQ Device section of the Test Fixture.

Note: Select Device HS Upstream NE Signal Quality for a device without a captive cable. Select Device HS Upstream FE Signal Quality for a device with a captive cable.

The captured waveform should appear as follows (shown for the device test). Cursors (dashed vertical lines in the image) must appear on either side of the packet, as shown. Use the **Cursors** knobs on the oscilloscope's front panel to adjust the position of the cursors (if necessary). The waveform between the cursors is processed by the USB-IF signal quality test script to obtain an eye pattern and jitter measurements.

**Note:** After the device or hub upstream signal quality test is completed, the power to the device or hub must be cycled in order to stop the transmission of the test packets. The device or hub does not respond to further test commands until the power is cycled. Cycle the power by unplugging and re-plugging the USB connector and the power cord for a self-powered device or hub.

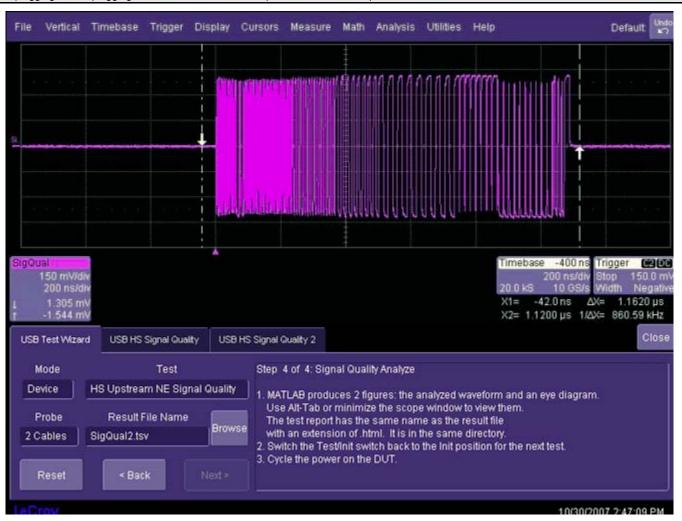


Figure 25. Device High-Speed Upstream Signal Quality

# **HIGH-SPEED PACKET PARAMETERS**

Packet parameters represent timing measurements of the communications between host, hub, and device. USB 2.0 transmits data in bi-directional packets. The timing of these packets is critical for proper communication. The sync field at the start of the packet, the width of the EOP (end of packet), and the inter-packet timing is measured in this test.

Select Host, Hub, or Device in the Mode control and HS Packet Param in the Test control of the USB Test Wizard.

Follow the instructions in the USB Test Wizard menu to setup the test and acquire the waveform. The captured trace should look like the following image. The waveform in the center of the upper display contains three packets. The test measures the sync field and EOP width of the center packet, and two time intervals between the three packets.

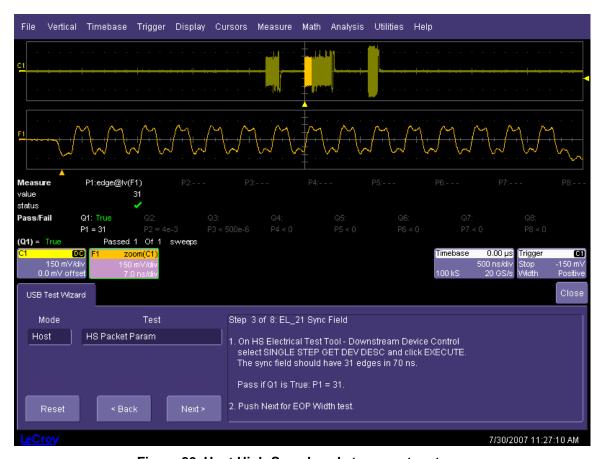


Figure 26. Host High-Speed packet parameters trace

Note: The image shown is for a Host test, but the waveform also looks similar for Hub and Device tests.



# **HOST HIGH-SPEED CHIRP TIMING**

A High-Speed USB port must also be compatible with Full-Speed operation (12 Mb/s). High-Speed operation is detected using the K and J chirp sequences. Full-Speed operation uses a higher impedance load. When a HS capable host asserts a reset, an HS capable device must respond with the Chirp K to signal HS support. The Host then responds with a Chirp J/K sequence to also signal HS support. This test measures the timing and voltages of the HS handshake. The **SQ Device** section of the Test Fixture is used for chirp timing measurements.

## **Host High-Speed Chirp Timing**

- 1. Select **Host** in the **Mode** control and **HS Chirp Timing** in the **Test** control of the USB Test Wizard.
- 2. Follow the instructions in the wizard menu to setup the test and acquire the chirp timing waveforms. Two waveforms are acquired as follows:



Figure 27. Chirp Response Time

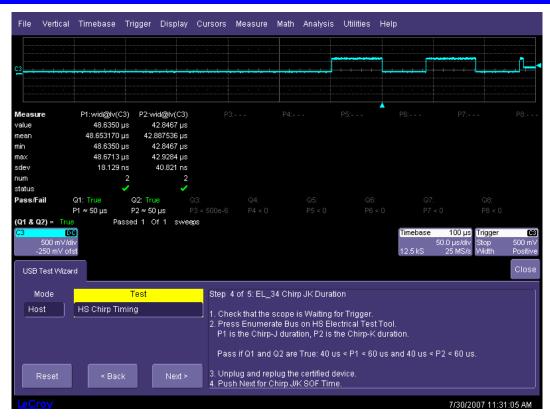


Figure 28. Chirp J and Chirp K Duration



Figure 29. Chirp to Start of Frame Time



# **Device and Hub High-Speed Chirp Timing**

- 1. Select **Device** or **Hub** in the **Mode** control and **HS Chirp Timing** in the **Test** control of the USB Test Wizard.
- 2. Follow the instructions in the wizard menu to acquire the chirp timing waveform. The chirp waveform should look like the following image:



Figure 30. Chirp K Latency

# HIGH-SPEED SUSPEND RESUME RESET TIMING

# **Host High-Speed Suspend Resume Reset Timing**

- 1. Select **Host** in the **Mode** control and **HS Suspend Resume Reset** in the USB Test Wizard.
- 2. Follow the instructions on the screen to acquire the suspend and reset timing waveforms as follows:



Figure 31. Time from Last Start of Frame to Host Suspend



### **Device or Hub High-Speed Suspend Resume Reset Timing**

The Suspend Resume Reset test measures the timing of the Suspend Resume and Reset actions as well as the operating voltage of the device. The voltage upon resuming high-speed operation should be between 360 mV and 440 mV. The voltage measurement is intended to verify entering High-Speed mode. The test conditions are not optimal for measuring the resume voltage, and therefore it is possible for a compliant device to have a peak-to-peak voltage slightly outside this range.

- Select Device or Hub in the Mode control and HS Suspend Resume Reset in the Test control of the USB Test Wizard.
- 2. Follow the instructions in the USB Test Wizard to acquire traces for suspend, resume, reset, and reset from suspend functions. The traces should look like the following:



Figure 32. Time from Last Start of Frame to Device Suspend

# **HOST AND HUB DISCONNECT**

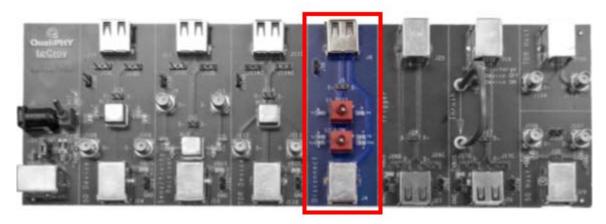


Figure 33. Host Disconnect Section of Test Fixture

- 1. Select **Host** or **Hub** in the **Mode** control and **HS Disconnect** in the **Test** control of the USB Test Wizard.
- Follow the instructions in the USB Test Wizard to acquire and measure the disconnect voltages. The
   Disconnect Detected message is read from the USB-IF HS Electrical Test Tool dialog box. The traces for
   normal and disconnect appears as follows:

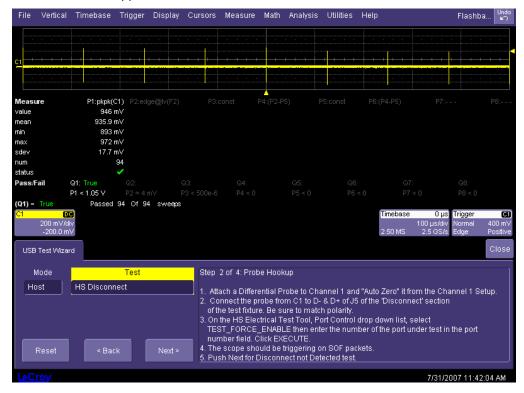


Figure 34. Initial voltage before disconnect

Note: The Host trace is shown (previous). The same trace applies to Hub downstream ports.



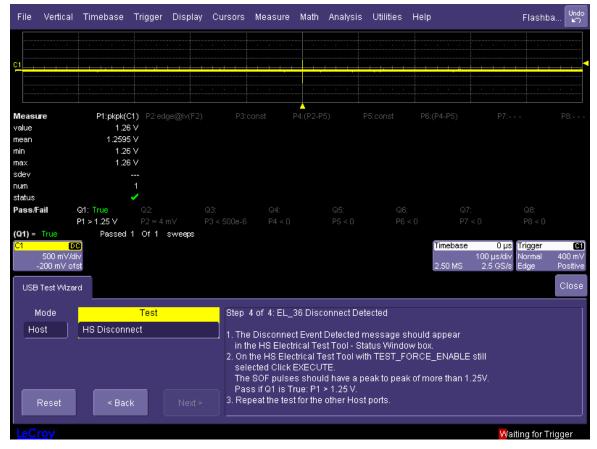


Figure 35. Voltage after disconnect

Note: The Host trace is shown (previous). Hub downstream ports may vary slightly.

# **HUB HIGH-SPEED UPSTREAM REPEATER**

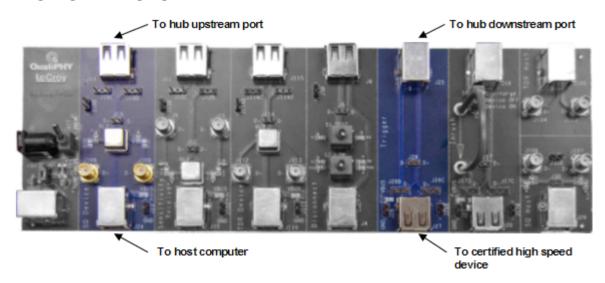


Figure 36. Hub and Device Fixture Connections for Upstream Repeater Test

1. Select **Hub** in the **Mode** control and **HS Upstream Repeater** in the **Test** control of the USB Test Wizard.

Note: Longer cables and/or adapters may be used to ease connection of Mini-B and Micro-B connectors.

2. Follow the instructions in the USB Test Wizard to acquire the waveforms as shown:



Figure 37. Initial signal acquisition for hub upstream repeater test

The second packet is the device signal. It passes upstream to the hub (C4) and the hub repeats it to the host (C1).



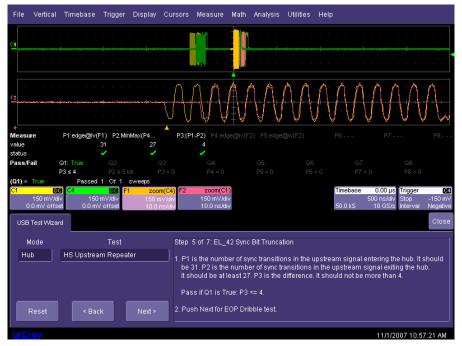


Figure 38. Hub upstream repeater sync field truncation and corruption

The two zoom traces are adjusted using the front panel Zoom controls so their end of packet pulses (the wide negative pulse on the far right) are overlaid and placed at the right edge of the display.



Figure 39. Hub upstream repeater end of packet dribble

The USB 2.0 specification allows the end of packet (EOP) field at the output of a hub to be up to 4 bits shorter than the input.



Figure 40. Hub upstream repeater delay

The measured time delay between input and output sync fields should be less than 36 bits plus 4 ns (< 79 ns). The 4 ns are added to account for the delay through the fixture.



### **HUB HIGH-SPEED DOWNSTREAM REPEATER**

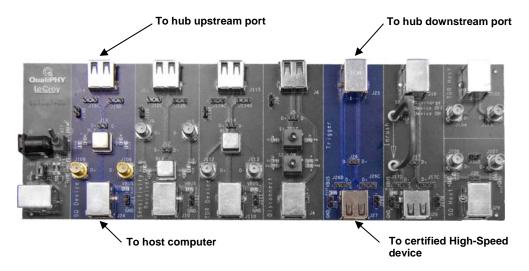


Figure 41. Hub and Device Fixture Connections for Downstream Repeater Test

 Select Hub in the Mode control and HS Downstream Repeater in the Test control in the USB Test Wizard.

Note: Longer cables and/or adapters may be used to ease connection of Mini-B and Micro-B connectors.

2. Follow the instructions in the USB Test Wizard to acquire the waveforms as shown:

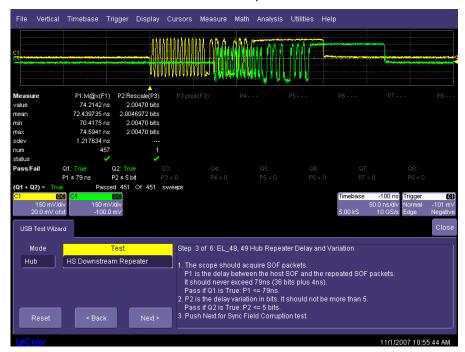


Figure 42. Hub downstream repeater delay

The measured time delay between input and output sync fields should be less than 36 bits plus 4 ns (< 79 ns). The 4 ns are added to account for the delay through the fixture.

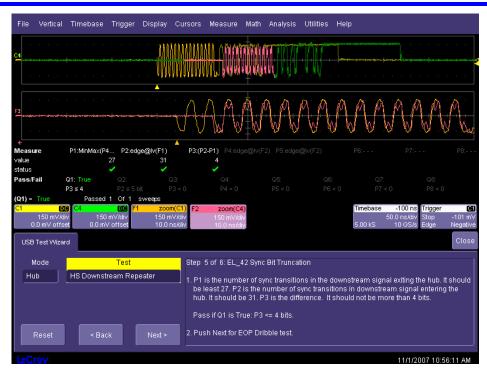


Figure 43. Hub downstream repeater sync field truncation and corruption

The USB 2.0 specification allows the synchronization field at the output of a hub to be up to 4 bits shorter than the input.

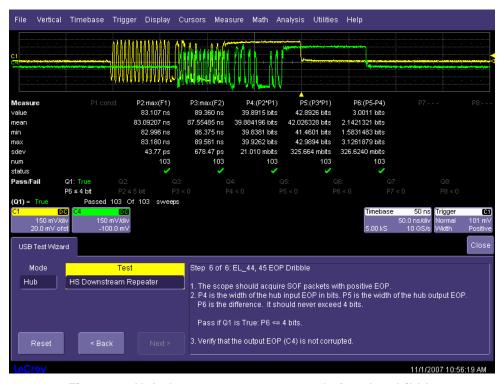


Figure 44. Hub downstream repeater end of packet dribble

The USB 2.0 specification allows the end of packet (EOP) field at the output of a hub to be up to 4 bits shorter than the input.



### RECEIVER SENSITIVITY

The receiver sensitivity is measured for devices and the upstream ports of hubs. Receiver sensitivity is measured by applying a signal from a data generator to the input of the device or hub and observing the response of the device or hub. The data generator is setup to transmit IN packets to be acknowledged by the device or hub. The sensitivity is determined by reducing the level of the signal from the data generator and observing when the DUT no longer responds. The data generator can be an arbitrary waveform generator or a pattern generator. The test procedure is as follows:

- Make sure the TEST/INIT switch on the Test Fixture is in the INIT position. Connect the "B" socket (J10) of the "Sensitivity Receiver" section of the fixture to a High-Speed port on the Test Bed Computer. Connect the "A" socket (J11) of the "Sensitivity Receiver" section of the Test Fixture to the device under test.
- 2. Start the USB-IF HS Electrical Test Tool, select **Device** and then click **Test**. Click the **Enumerate Bus** button once to force enumeration of the newly connected device. The device under test should be enumerated with the device's VID shown.
- 3. Load the "MIN\_ADD1" waveform into the generator (see Appendix A for details on creating this waveform). This generates "IN" packets (of compliant amplitude) with a 12-bit SYNC field. Connect the generator to the "Sensitivity Receiver" section of the Test Fixture, using the supplied SMA cables. When connecting the outputs of the generator make sure to connect the first channel to the D+ SMA (J9) and the second channel to the D- SMA (J15).
- 4. Connect the differential probe from channel 1 of the oscilloscope to the differential probe header J12 of the "Sensitivity Receiver" section of the Test Fixture. Recall the HSRcvrSensitivity.Iss panel file on the oscilloscope, using the File → Recall Setup menu. Use the Browse button in the "Recall Panel From File" control to select the file from the D:\Applications\USB2\Setups directory. Press the Recall Now button to select this setup file.

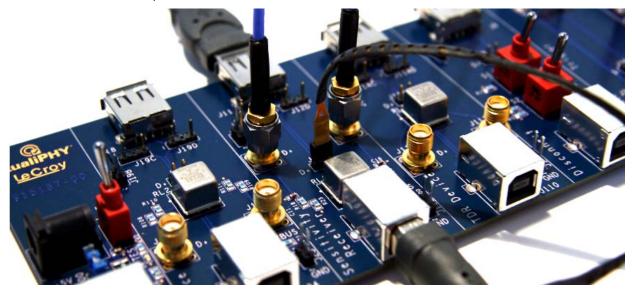


Figure 45. Receiver Sensitivity Test Setup

5. From the HS Electrical Test Tool - Device Command menu, select **TEST\_SE0\_NAK** from the Device Command drop down menu. Click **EXECUTE** once to place the device into TEST\_SE0\_NAK test mode.

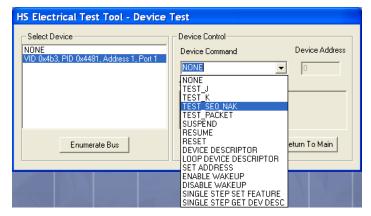


Figure 46. Use Device Command drop down list of HS Electrical Test Tool

- 6. Place the TEST/INIT on the Test Fixture to the TEST position. This switches in the data generator in place of the host controller. The data generator emulates the "IN" packets from the host controller.
- 7. Verify that there is a response packet (NAK) for all packets sent from the data generator. This should appear as a sequence of two packets with a small gap between them followed by a larger gap as shown in the figure below. The first packet is the data generator output and the second packet is the NAK from the device or hub under test. If there is a response for every packet sent by the generator than the device or hub passes EL\_18.

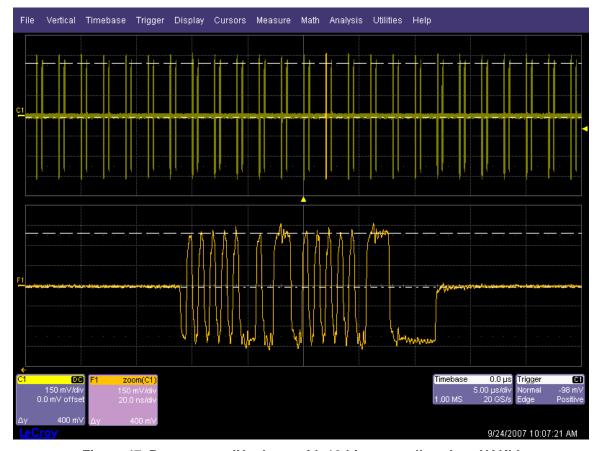


Figure 47. Response to IN tokens with 12-bit sync - all packets NAK'd



- 8. Now load the "IN\_ADD1" waveform into the generator (see Appendix A for details). The generator amplitude should be set to the 400 mV. This generates IN tokens with a full 32 bit sync and nominal amplitude.
- 9. Verify that there is a response packet (NAK) for all packets sent from the data generator, as in step 7.
- 10. Reduce the amplitude of the data generator packets in small steps while monitoring the response from the device on the oscilloscope. The adjustment should be made to both generator outputs such that the level is set to the same value for both outputs. Reduce the amplitude until the NAK response packet begins to become intermittent, as shown in the figure below. At this point, increase the amplitude such that the NAK packet is not intermittent. This is just above the minimum receiver sensitivity levels before squelch.

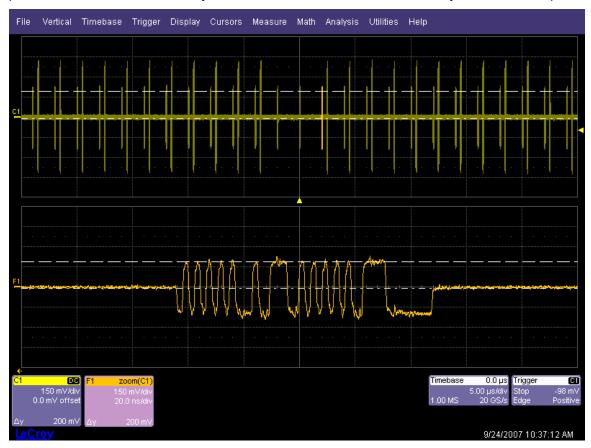


Figure 48. Intermittent Response to IN tokens at low amplitude

- 11. Measure the zero-to-positive peak of the packet from the data generator using the cursors in the lower (zoom) window of the oscilloscope display. Use the upper cursor position knob to position cursor 1 on the zero level of the waveform and the lower cursor control knob to position cursor 2 on the positive peak of the waveform. The cursor should be positioned on the plateaus of the wider pulses to avoid inflating the reading due to overshoots. The difference voltage is indicated in the F1 waveform box, "zoom(C1)", at the lower left corner of the oscilloscope screen. Record this value as EL 17 positive threshold.
- 12. Move cursor 2 to the negative peak of the waveform in the lower window of the oscilloscope screen, using the lower cursor control knob again, and position the cursor on the wider plateaus to avoid overshoots. Read the difference voltage in the waveform information box at the bottom left of the oscilloscope display. Record this value as EL\_17 negative threshold. The receiver must continue to NAK packets above +/-150 mV to pass EL\_17.

- 13. Now further reduce the amplitude of the packet from the data generator in small steps, still maintaining balance between the outputs until the receiver just ceases to respond with NAK. This is the squelch level of the receiver.
- 14. Measure the Zero-to-Positive Peak and Negative Peak of the packet from the data generator, using the method described in steps 11 and 12. As long as the receiver ceases to NAK the data generator packet below +/- 100 mV, it is considered to have passed EL\_16.



Figure 49. Receiver squelch level - no response to IN tokens

**Note:** With certain devices, making an accurate zero-to-peak measurement of the IN packet from the data generator may be difficult due to excessive reflection artifacts. Also, on devices with captive cable, the measured zero-to-peak amplitudes of the IN packet at the test fixture could be considerably higher than that seen by the device receiver. In these situations, it is advisable to make the measurement near the device receiver pins on the PCB.



### **FULL AND LOW-SPEED TESTS**

All HS-capable devices, hosts, and hubs must support Full-Speed (12 Mb/s) data rates. Compliance testing requires this rate be tested along with the High-Speed (480 Mb/s) rate. Full-Speed compliance requires both interoperability and electrical tests. The LeCroy USB 2.0 test solution addresses the electrical test requirements for Full-Speed operation. These tests include signal quality, inrush current, and droop/drop. The package also supports Low-Speed electrical tests, which apply only to hub/host downstream ports and Low-Speed devices. The following topics provide detailed descriptions of the Full and Low-Speed electrical tests for hosts, hubs and devices.

# **Equipment requirements**

### Standard USB products

Please refer to the *USB-IF Full and Low-Speed Electrical and Interoperability Compliance Test Procedure* available at <a href="https://www.usb.org">www.usb.org</a> for a current list of standard USB products recommended for use in FS/LS electrical testing and interoperability testing. Due to limited product lifetimes the approved products for testing change periodically so it is important to obtain the latest equipment lists periodically.

The following list of standard equipment is required for performing Full and Low -Speed electrical tests:

	Item	Quantity
1	100 mA load board (for bus powered hubs only)	1*
2	500 mA load board	1*
3	Droop test board	1
4	SQiDD board	1
5	Full-Speed hub (self powered)	1
6	High-Speed hub (self powered)	4
7	5 m USB cables	6

<sup>\*</sup> Additional load boards may be required depending on the number of downstream ports on the product. The test fixture provides enough loads to test 12 port hubs/hosts.

The first 4 items in the previous list are contained within the LeCroy Test Fixtures. The following figure shows the sections of the fixtures used for these tests.

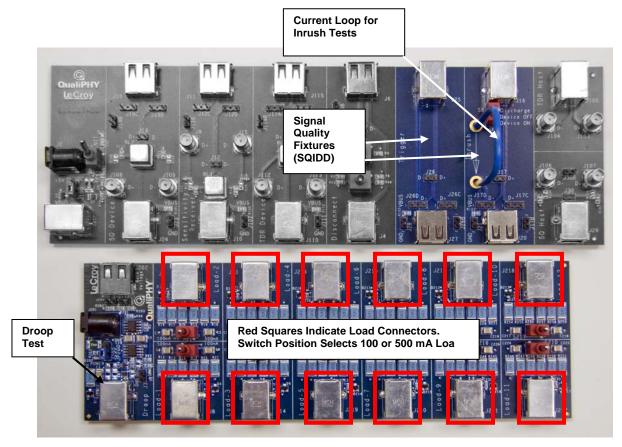


Figure 50. FS/LS Signal Quality Test Fixture Sections



### **Hub and Host Drop Test**

**Note:** The drop test is performed using a voltmeter and the test fixture alone. The oscilloscope is not used for this test. The drop test is **not** contained in the USB Test Wizard.

Set up the voltmeter to measure the voltage drop across the loads, as shown in the following figure. Attach all the output ports of the hub or host to any of the loads on the Test Fixture. Make sure the three position switches on each load are in the center (off) position before connecting the cables.

Note: The Upstream Port VBus voltage measurement (J23) is only required when testing Bus-powered Hubs.

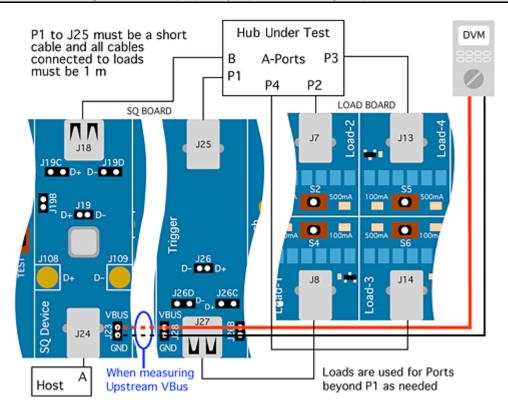


Figure 51. Bus-Powered Hub Drop test equipment setup

# Self-powered Hubs or Hosts

- 1. Switch the loads to the 500 mA position one at a time and verify that the voltage is between 4.75 and 5.25 V.
- 2. Repeat as necessary for all ports of the hub or host.

$$V_{DROP} = V_{NL} - V_{LOADED}$$

Where

 $V_{NL} = V_{BUS}$  at a downstream USB connector with USB ports open circuited (no load)

And

 $V_{\text{LOADED}}$  =  $V_{\text{BUS}}$  at a downstream USB connector with 100 or 500 mA loads, as appropriate, on all USB ports

#### **Bus-powered Hubs**

- 1. Switch the loads to the 100 mA position one at a time and verify that the voltage is above 4.4 V.
- 2. Repeat as necessary for all ports of the hub.

$$V_{DROP} = V_{UPSTREAM} - V_{DOWNSTREAM}$$

Where

V<sub>UPSTREAM</sub> = V<sub>BUS</sub> at a hub's upstream connection

And

 $V_{DOWNSTREAM} = V_{BUS}$  at one of the hub's downstream ports

#### Test Criteria

Section 7.2.2 of the USB 2.0 specification requires self-powered downstream USB ports to provide a  $V_{BUS}$  between 4.75 and 5.25 V while bus-powered hubs must maintain  $V_{BUS}$  at 4.40 V or greater. Drop testing evaluates  $V_{BUS}$  under both no-load and full-load (100 or 500 mA, as appropriate) conditions. Self-powered hubs, systems, and laptops must provide a voltage between 4.75 and 5.25 V under all load conditions. Bus-powered hubs must have a  $V_{DROP} <= 100$  mV between their upstream and downstream ports when 100 mA loads are present on all downstream ports. This ensures they supply 4.4 V to a downstream device, given a 4.75 V upstream supply, minus 100 mV drop through the hub and 250 mV drop through the upstream cable. If the hub does not use a captive cable (the USB cable has a B plug), the voltage drop is the difference between the measured upstream voltage level and the lowest measured downstream value. Bus-powered hubs with captive cables (the USB cable does not have a B plug) must have  $V_{DROP}$  less than or equal to 350 mV between the upstream connector and their downstream ports. This includes the drop through the cable. Special consideration should be made for laptops unable to provide compliant voltages with 500 mA loads while running on battery power, provided they can meet the required voltages with one or more of the loads reduced to 100 mA. However, the end user may experience confusion and difficulty in this situation, unless the operating system or laptop vendor provides a warning message window alerting the user that a high-power device cannot be used under battery power.



# **Droop Test**

Equipment setup:

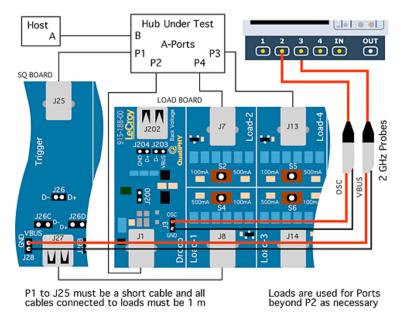


Figure 52. Hub Droop Test Equipment Setup

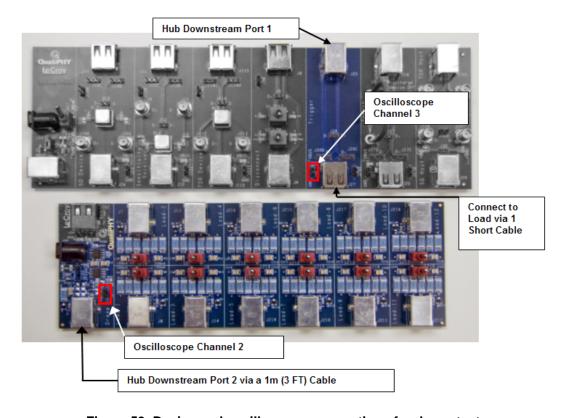


Figure 53. Device and oscilloscope connections for droop test

Remaining Loads are connected to the remaining downstream ports.

#### **Test Steps**

1. Select **Host** or **Hub** in the **Mode** control and **Droop** in the **Test** control of the USB Test Wizard. Follow the instructions in the test wizard to acquire the droop waveform as shown:

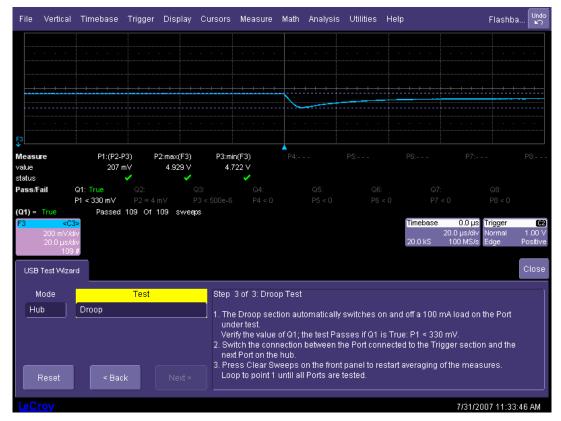


Figure 54. Droop voltage waveform

- 2. Connect port 1 (port under test) of the hub or host under test to the Trigger section B socket (J25) of the Test Fixture using a short cable. Connect the A socket (J27) of the Trigger section to load 1 (J8) of the fixture using a 1 meter (3 ft.) USB cable. Connect port 2 of the hub or host under test to the droop section of the Test Fixture (J1) using a 1 meter (3 ft.) USB cable. Connect the remaining ports of the hub or host under test to the any of the remaining loads of the Test Fixture using 1 meter (3 ft.) USB cables. All hub/host ports should have a load attached. Make sure all of the switches are in the center (OFF) position before connecting the cables.
- 3. Connect channel 2 of the oscilloscope to J3 in the droop section of the fixture. Connect channel 3 of the oscilloscope to J28 in the Trigger section of the fixture.
- 4. Switch all test loads to the appropriate current level (100 mA or 500 mA) as indicated in the table in the Test Results section as follows.

#### Test Criteria

Section 7.2.4.1 of the USB 1.1 specification allows a maximum droop of 330 mV in the  $V_{\text{BUS}}$  supplied to a USB port when a device is hot plugged into another port. Droop testing evaluates worst-case droop by applying a 100 mA load and 10  $\mu\text{F}$  of capacitance, which switches on and off to one of the adjacent available ports when all other ports are supplying the maximum load possible. All  $V_{\text{BUS}}$  measurements are relative to local ground.



### Test Results

	Bus-powered Hub	Self-powered Hub/System	Laptop	
			Battery powered	Self powered
Load type	100 mA	500 mA	100500 mA	500 mA
V <sub>NL</sub>				
V <sub>LOADED</sub>				
V <sub>UPSTREAM</sub>				
V <sub>DOWNSTREAM</sub>				
$V_{DROP}$				
V <sub>DROOP</sub>	Less than 330 mV			

# Reporting Results

No Load Voltage: passing values are from 4.75 to 5.25 V Loaded Voltage: passing values are from 4.75 to 5.25 V Upstream Voltage: passing values are from 4.40 to 5.25 V Downstream Voltage: passing values are from 4.75 to 5.25 V

Voltage Drop Droop Voltage

**Note:** Please do not connect a Hub or a Host to the droop fixture longer than 5 minutes. Resistance may become unstable under high temperature. Touching the resistance area may result in scalding or burning.

### **Host Low-Speed Downstream Signal Quality**

- 1. Set up the equipment as shown in the following figure.
- Select Host in the Mode control and LS Downstream Signal Quality in the Test control of the USB Test Wizard.
- 3. Use the **SQ Device** section of the Test Fixture as the SQiDD in the following figure. Ensure the TEST/INIT switch is in the **INIT** position. The best method to capture and analyze Low-Speed downstream signal quality is to capture both a keep-alive (Low-Speed EOP) and a packet. The root hub is required to either generate a keep-alive or send Low-Speed traffic once per frame whenever a Low-Speed device is directly attached. Capture downstream traffic with Low-Speed devices with a trigger on the rising edge of D-.

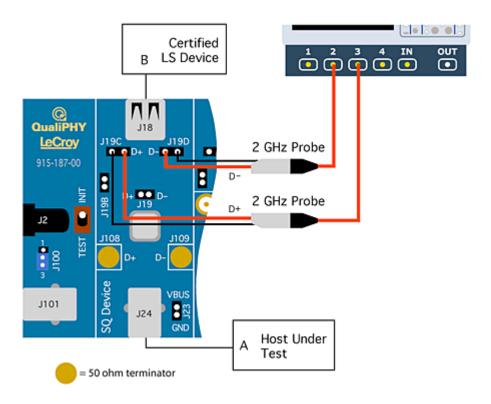


Figure 55. Host Low-Speed Downstream Signal Quality Test Equipment Setup

Note: The USB-IF High-Speed Electrical Test Tool is not used for this test and should not be running.

4. Press the Single Acquisition button on the oscilloscope until a full packet is displayed on the screen. The full packet may consist of the keep alive and a data packet, or could be just a data packet and should fill most of the oscilloscope screen. Use the cursors to select the downstream portion of the data packet (shown as follows). The cursors are set to 1 UI before the first bit in the sync field on the left and 1 UI after the end of the EOP on the right.



5. Press the **Next** button in the USB Test Wizard once the proper packet is captured. The MATLAB analysis script is executed and the signal quality eye pattern is displayed.

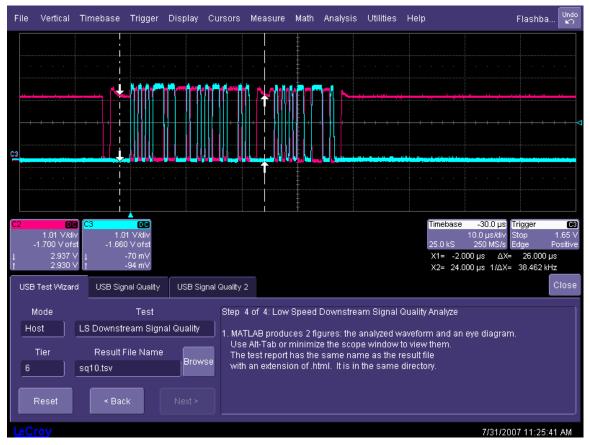


Figure 56. Cursor Positioning for Host Low-Speed Signal Quality Test

### **Host Full-Speed Downstream Signal Quality**

- 1. Connect the system as shown in the following figure.
- 2. Select Host and FS Downstream Signal Quality in the USB Test Wizard on the oscilloscope.
- 3. Plug a Full-Speed (or High-Speec) device into the last hub and verify enumeration. If the device fails to enumerate, this could be due to low receiver sensitivity. Remove the last hub in the chain and repeat the enumeration. The tier control in the USB Test Wizard should be set to 6 when all hubs in the chain are being used. Decrease this number for each hubs that must be removed to achieve enumeration.

Note: The USB-IF High-Speed Electrical Test Tool is not used for this test and should not be running

4. Follow the steps in the USB Test Wizard on the instrument display to capture the appropriate waveform. It may be necessary to repeat the acquisition to capture a full screen of data. Use the cursors to select the downstream portion of the data packet (as the following figure shows). The cursors are set to 1 UI before the first bit in the sync field on the left and 1 UI after the end of the EOP on the right. The software then generates an HTML report on the signal quality.

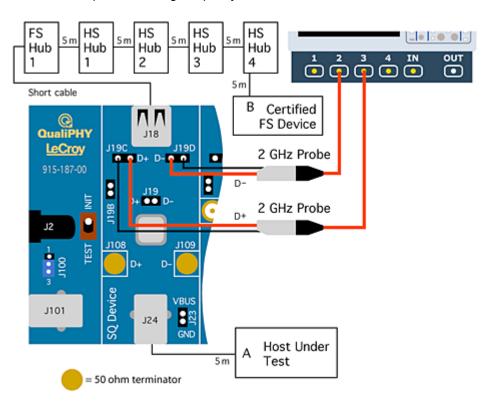


Figure 57. Host Full-Speed Downstream Signal Quality Test Equipment Setup



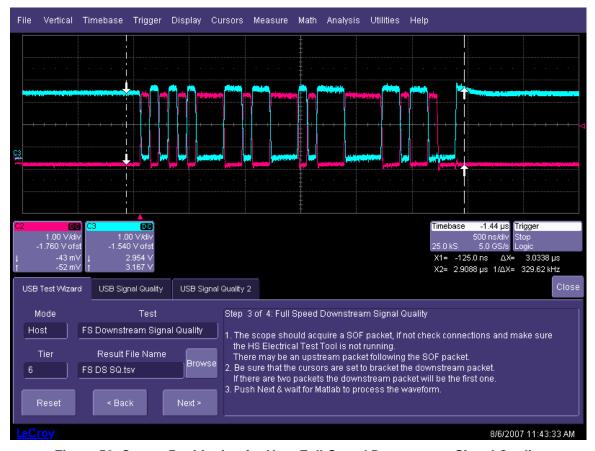


Figure 58. Cursor Positioning for Host Full-Speed Downstream Signal Quality

#### Inrush current

Inrush current is generated by devices when they are connected to a hub or host. Self-powered devices should have negligible inrush current. So, this test normally does not indicate any inrush current for such devices. Inrush is measured using the **Inrush** section of the test fixture.

The arrow on the current probe must point in the same direction as the arrow on the Test Fixture. The current probe (a LeCroy CP030, or equivalent) is attached to channel 4 of the oscilloscope. The oscilloscope is set to trigger on the rising edge of the current pulse measured on channel 4. Problems associated with switch bounce are avoided when initiating the inrush measurement by plugging the device under test into the Inrush section of the Test Fixture.

The sequence of operations is:

- 1. Move the switch in the Inrush section from the **ON** position to the **Discharge** position.
- 2. Unplug the device under test.
- 3. Move the switch back to the **ON** position. The oscilloscope may trigger and capture a waveform.
- 4. Plug the device under test into the Inrush port. The oscilloscope triggers again and captures a current waveform as follows:



Figure 59. P1 Gate Cursor Positioning around Inrush Current Pulse

5. If the waveform's vertical amplitude is too small or too large (off the screen), adjust the vertical scale of channel 4 and repeat steps 1 through 4 (previous). The inrush current should be a continuous curve similar to the one previously shown. Repeat the steps until a good current trace is captured.

The inrush current must include only the current associated with the initial device plug-in event and not the steady state current. Parameter gate cursors are used for this purpose.

If the cursors (dashed lines) do not appear on the screen, touch or click the P1 readout at the bottom of the oscilloscope grid. The cursors are adjusted using the **Cursor** knobs on the oscilloscope's front panel.

The inrush test integrates the current trace to obtain a total charge, and the USB specification requires the total charge be less than 50  $\mu$ C.



6. Place the cursors around the main current pulse as previously shown. It is important to avoid including too much of the steady state current (to the right of the pulse). In some cases, the device may have some smaller pulses after the main inrush pulse. In this case, pulses farther than 50 ms after the main current pulse should not be included in the measurement. The measurement and an image of the current trace are saved as part of the test record.

### **Hub Down Stream Low-Speed Signal Quality**

- 1. Set up the equipment as follows. The hub is tested at tier 5 (at the end of a chain of four hubs) connected to a device at tier 6. The first hub in the chain should be a USB Full-Speed hub. The chain of hubs is intended to test the receiver sensitivity of the hub.
- 2. Start the USB High-Speed Electrical Test Tool, select **Device**, and then press **Test**. Press **Enumerate Bus** and verify the hub under test appears in the Select Device window.
- 3. A Low-Speed device (mouse) is connected between a downstream port of the hub under test through the Inrush section of the Test Fixture. Make sure the Inrush switch is in the **ON** position.
- 4. Select Hub in the mode control and LS Downstream Signal Quality in the test control of the USB Test Wizard. The trigger is set up to acquire a waveform on the oscilloscope on the rising edge of the D- line in Single trigger mode.
- 5. Press the **Single trigger** button on the oscilloscope until a full packet is captured on the screen. Use the cursors to select the downstream portion of the data packet as the following figure shows. The cursors are set to 1 UI before the first bit in the sync field on the left and 1 UI after the end of the EOP on the right.
- 6. Press **Next** in the USB Test Wizard to process the waveform. MATLAB generates an eye pattern waveform file and an HTML signal quality report. These files are stored in the D:\Applications\USB2\Results directory.

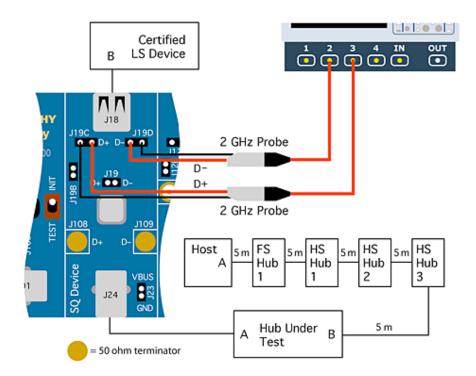


Figure 60. Hub Low-Speed Downstream Signal Quality Setup



### **Hub Full-Speed Downstream Signal Quality**

1. Set up the equipment as follows. The hub is tested at tier 5 (at the end of a chain of 4 hubs) connected to a device at tier 6. The first hub in the chain should be a USB Full-Speed hub. The chain of hubs is intended to test the receiver sensitivity of the hub.

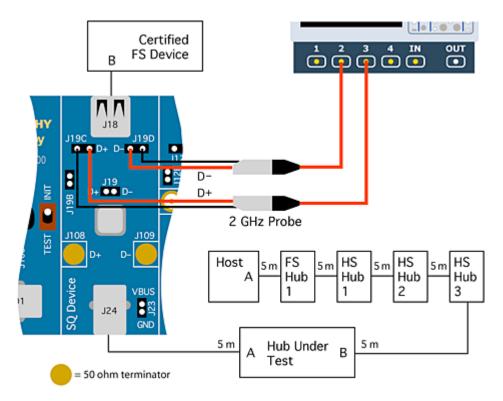


Figure 61. Hub Full-Speed Downstream Signal Quality Setup

- 1. Start the USB High-Speed Electrical Test Tool, select **Device**, and then press **Test**.
- 2. Press Enumerate Bus and verify the hub under test appears in the Select Device window.
- 3. A Full-Speed device is connected to the downstream port of the hub under test through the SQ Device section of the Test Fixture.
- 4. Select **Hub** in the mode control and **FS Downstream Signal Quality** in the test control of the USB Test Wizard.
- 5. Press the Single Trigger front panel button on the oscilloscope until a full packet is captured on the screen. Use the cursors to select the downstream portion of the data packet (as the following figure shows). The cursors are set to 1 UI before the first bit in the sync field on the left and 1 UI after the end of the EOP on the right.
- 6. Press **Next** in the USB Test Wizard to process the waveform. MATLAB generates an eye pattern waveform file and an HTML signal quality report. These files are stored in the D:\Applications\USB2\Results directory.

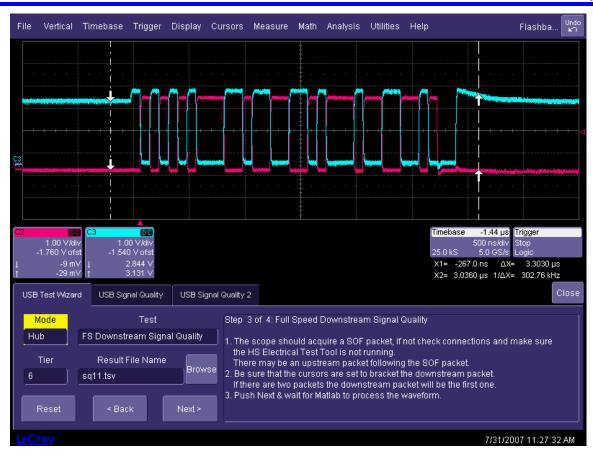


Figure 62. Cursor Placement For Hub FS Downstream Signal Quality Test



### **Device and Hub Full-Speed Upstream Signal Quality Test**

Upstream signal quality is tested for both hubs and devices and at both Full- and Low-Speed. USB 2.0 devices require only the Full-Speed mode to be tested. The following setup is used in all cases (Full-Speed setup is shown, Low-Speed is similar). The device or hub under test is connected to the last hub in the chain through the Inrush section of the Test Fixture. A second device is connected to the hub through the Trigger section of the Test Fixture. The second device must be a Low-Speed device for Low-Speed testing or a Full-Speed device for Full-Speed testing. For Low-Speed testing C1 is connected to D- (J26D). The chain of hubs is intended to test the receiver sensitivity of the hub or device.

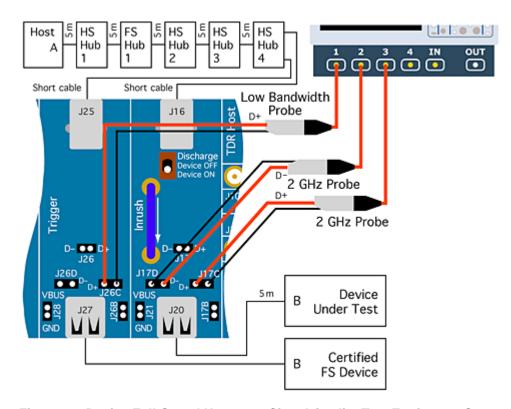


Figure 63. Device Full-Speed Upstream Signal Quality Test Equipment Setup

### Device and Hub Full- or Low-Speed Upstream Signal Quality Test

- 1. Start the USB High-Speed Electrical Test Tool, select **Device** and then press **Test**.
- Press Enumerate Bus and verify that the hub or device under test appears in the Select Device window.
  If the hub or device under test fails to enumerate, remove Full-Speed hubs one at a time from the end of
  the chain until it does. The number of hubs between the host and the device under test plus one is the tier
  at which the enumeration takes place.
- 3. Select the device or hub under test from the list in the Select Device window of the USB High-Speed Electrical Test Tool and select **LOOP DEVICE DESCRIPTOR** in the Device Command control.
- In the USB Test Wizard, select the appropriate mode (Hub or Device) and the appropriate test (FS or LS Upstream Signal Quality).
- 5. Press the **Single Trigger** front panel button until a complete packet is captured. The waveform consists of both downstream and upstream data. The upstream portion corresponds to the part of the differential signal (channels 2 and 3) after the last bit in the trigger channel (channel 1). Use the cursors to select the downstream portion of the data packet (as the following figure shows). The cursors are set to 1 UI before the first bit in the sync field on the left and 1 UI after the end of the EOP on the right.

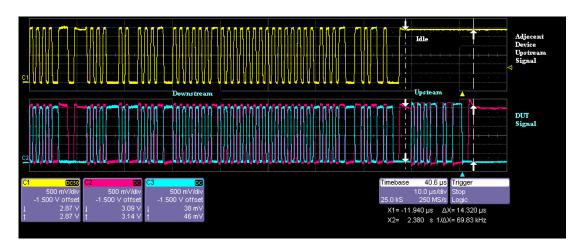


Figure 64. Isolation of Upstream Data Packet

6. Press **Next** in the USB Test Wizard to process the waveform. MATLAB generates an eye pattern waveform file and an HTML signal quality report. These files are stored in the D:\Applications\USB2\Results directory.



# TF-USB-B TEST AND CALIBRATION PROCEDURES

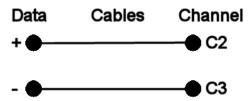
This topic describes the procedures to deskew, or calibrate the TF-USB-B connection cables.

### **Cable Deskewing**

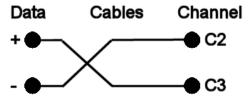
The following procedure demonstrates how to deskew two oscilloscope channels and cables using the differential data signal, with no need for any "T" connector or adapters.

This can be done once the temperature of the oscilloscope is stable. The oscilloscope must be warmed up for at least a half-hour before proceeding. This procedure should be run again if the temperature of the oscilloscope changes by more than a few degree.

1. Connect a differential data signal to C2 and C3 using two approximately matching cables. Set up the oscilloscope to use the maximum sample rate (e.g. for WaveRunner 204Xi: two channel mode; on the Smart Memory menu set Fixed Sample Rate 10GS/s). Set the timebase for a few repetitions of the pattern (at least a few dozen edges).



- 2. On the C3 menu, check **Invert**. Now C2 and C3 should look the same.
- 3. Using the **Measure Setup**, set P1 to measure the Skew of C2, C3. Turn on **Statistics** (**Measure** menu). Write down the mean skew value after it stabilizes. This mean skew value is the addition of Data skew + cable skew + channel skew.
- 4. Swap the cable connections on the Data source side (on the test fixture), and then press the **Clear Sweeps** button on the oscilloscope (to clear the accumulated statistics; since we changed the input).



- 5. Write down the mean skew value after it stabilizes. This mean skew value is the addition of (-Data skew) + cable skew + channel skew.
- 6. Add the two mean skew values and divide the sum in half:

# [Data skew + cable skew + channel skew] + [(-Data skew) + cable skew + channel skew]

7. The above formula simplifies to:

#### [cable skew + channel skew]

- 8. Set the resulting value as the Deskew value in C2 menu.
- 9. Restore the cable connections to their Step 1 settings (previous). Press the **Clear Sweeps** button on the oscilloscope. The mean skew value should be approximately zero that is the data skew. Typically, results are <1ps given a test fixture meant to minimize skew on the differential pair.
- 10. On the C3 menu, un-check the **Invert** checkbox and turn off the parameters.

In the previous procedure, we used the default setup of the Skew parameter (which is detecting positive edges on both signals at 50%). We also inverted C3 in order to make C2 and C3 both have positive edges at the same time.

Alternately, we clearly could have not inverted C3 and instead selected the Skew clock 2 tab in the P1 parameter menu and set the oscilloscope to look for negative edges on the second input (C3). However, it is somewhat agreed that the previous procedure looks much more aesthetically pleasing from the display as it shows C2 and C3 with the same polarity.

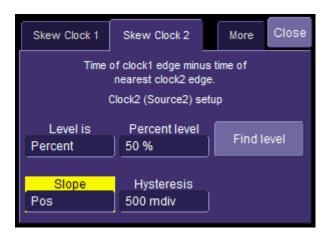


Figure 65. The Skew parameter right side dialog, Skew clock 2 tab, showing default setup

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